



Material - SAE XM-33

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications

Group - Ferrous Stainless Steel Alloys

Sub Group - SAE XM-33 Chromium and Chromium-Nickel Stainless Steel for Pressure Vessels and for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.	Annealing or Hardening + Tempering	
Silicon	Si %	0.750 max.		
Manganese	Mn %	0.750 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	25.000 - 27.000		
Molybdenum	Mo %	0.750 - 1.500		
Nickel	Ni %	0.500 max.	Mechanical Properties Tensile Strength in Mpa 470 min. Yield Strength in Mpa 310 min. Elongation in % 20 min. Reduction of Area in % - Hardness in HB 217 max. Impact in Joule -	
Nitrogen	N %	0.040 max.		
Copper	Cu %	0.200 max.		
Titanium	Ti %	0.200 - 1.000		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A240 UNS S44626	ASTM	USA	Steel, Plate, Sheet and Strip
S44626	UNS	USA	Steel
A176 Type XM-33	ASTM	USA	Steel, Sheet, Plate and Strip
A268 TP XM-33	ASTM	USA	Steel and Tube
A959 Type XM-33	ASTM	USA	Steel
A731 Grade TP XM-33	ASTM	USA	Steel and Pipe
A791 Grade TP XM-33	ASTM	USA	Steel and Tube

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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